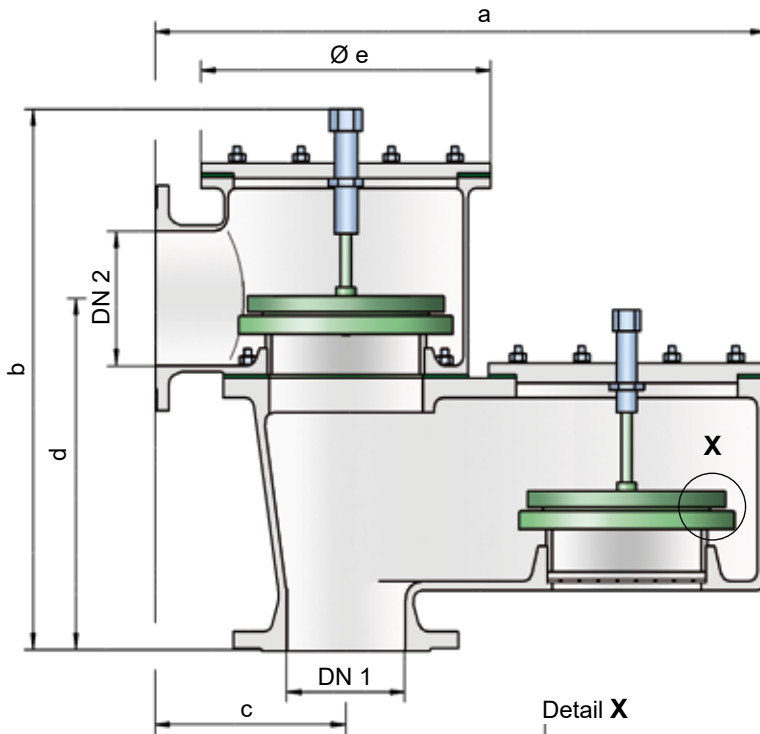


# Pressure and Vacuum Relief Valve with Pipe-Away Connection

**PROTEGO® VD/SV-PA(L)**

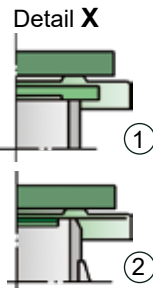


### Settings:

**Pressure:** +2.0 mbar up to +60 mbar  
+0.8 inch W.C. up to +24 inch W.C.

**Vacuum:** -2.0 mbar up to -60 mbar  
-0.8 inch W.C. up to -24 inch W.C.

Higher or lower settings upon request.



valve seats made of high quality stainless steel and with precisely lapped valve pallets (1) or with an air cushion seal (2) in conjunction with high quality FEP diaphragm. The valve pallets are also available with a PTFE seal to prevent the valve pallets from sticking when sticky products are used and to enable the use of corrosive substances. After the excess pressure is released or the vacuum is balanced, the valve re-seats and provides a tight seal.

The optimized fluid dynamic design of the valve body and valve pallet is a result of many years of research, resulting in a stable operation of the valve pallet, optimized performance, and reduced product losses.

### Special Features and Advantages

- 10% technology for minimum pressure increase up to full lift
- extreme tightness, resulting in lowest possible product losses and reduced environmental pollution
- set pressure close to opening pressure for optimum pressure maintenance in the system
- very high flow capacity
- can be used in explosion hazardous areas
- automatic condensate drain
- maintenance-friendly design
- best technology for API tanks

### Function and Description

The VD/SV-PA(L) type PROTEGO® valve is a highly developed pressure and vacuum relief valve with excellent flow performance. Typically, the valve is installed in the in-breathing and out-breathing lines of tanks, vessels, and process equipment to protect against unallowable overpressure and underpressure. The valve prevents emission losses almost up to the set pressure and prevents air intake almost up to the set vacuum. The product vapors can be released through a collective line connected to the line flange on the pressure side.

The device will start to open as soon as the set pressure is reached and only requires 10% overpressure to full lift. Continuous investments in and a commitment to research and development have allowed PROTEGO® to develop a low pressure valve which has the same opening characteristic as a high pressure safety relief valve. This “full lift type” technology allows the valve to be set at just 10% below the maximum allowable working pressure or vacuum (MAWP or MAWV) of the tank and still safely vent the required mass flow. The opening characteristic is the same for pressure and vacuum relief.

Due to our highly developed manufacturing technology, the tank pressure is maintained up to set pressure with a tightness that is far superior to the conventional standard. This feature is valve seats made of high quality stainless steel and achieved by

### Design Types and Specifications

The valve pallets are weight-loaded. Higher pressures with a special spring-loaded design are available. Choose the model (L) if the discharge nozzle has a nominal diameter that is greater than the nominal diameter of the tank filler neck.

There are four different designs:

- Pressure/vacuum valve in basic design **VD/SV-PA - [ ]**
- Pressure/vacuum valve with heating jacket **VD/SV-PA - [H]**
- Pressure/vacuum relief valve with DN2 > DN1 **VD/SV-PAL - [ ]**
- Pressure/vacuum relief valve with DN2 > DN1 with heating jacket **VD/SV-PAL - [H]**

Additional special devices available upon request.

Any combination of vacuum and pressure is possible. When the difference between the pressure and vacuum exceeds 150 mbar (60.2 inch W.C.), special valve pallets are used.



Vents - 10% Technology  
(Flyer pdf)



Leak Rate/10% Technology  
(Flyer pdf)



Coated Devices  
(Flyer pdf)



The optimized valve pallet  
(Flyer pdf)

**Table 1: Dimensions**

Dimensions in mm / inches

To select the nominal size (DN), use the flow capacity chart on the following page.

VD/SV-PA

DN 1	50 / 2"	80 / 3"	100 / 4"	150 / 6"	200 / 8"	250 / 10"	300 / 12"
DN 2	50 / 2"	80 / 3"	100 / 4"	150 / 6"	200 / 8"	250 / 10"	300 / 12"
a	405 / 15.95	480 / 18.90	600 / 23.62	805 / 31.69	925 / 36.42	1010 / 39.76	1010 / 39.76
b	390 / 15.35	485 / 19.09	550 / 21.65	660 / 25.98	780 / 30.71	875 / 34.45	875 / 34.45
c	150 / 5.91	180 / 7.09	200 / 7.87	250 / 9.84	300 / 11.81	305 / 12.01	305 / 12.01
d	240 / 9.45	300 / 11.81	330 / 12.99	390 / 15.35	480 / 18.90	555 / 21.85	582 / 22.91
e	165 / 6.50	192 / 7.56	240 / 9.45	350 / 13.78	390 / 15.35	460 / 18.11	460 / 18.11

VD/SV-PAL

DN 1	50 / 2"	80 / 3"	100 / 4"	150 / 6"	200 / 8"	250 / 10"	300 / 12"
DN 2	80 / 3"	100 / 4"	150 / 6"	200 / 8"	250 / 10"	300 / 12"	350 / 14"
a	395 / 15.55	445 / 17.52	565 / 22.24	770 / 30.31	895 / 35.24	1010 / 39.76	1010 / 39.76
b	400 / 15.74	485 / 19.09	550 / 21.65	655 / 25.79	775 / 30.51	875 / 34.45	885 / 34.45
c	140 / 5.51	143 / 5.63	165 / 6.50	216 / 8.50	267 / 10.51	305 / 12.01	305 / 12.01
d	255 / 10.04	308 / 12.13	355 / 13.98	417 / 16.42	505 / 19.88	582 / 22.91	603 / 23.74
e	165 / 6.50	192 / 7.56	240 / 9.45	350 / 13.78	390 / 15.35	460 / 18.11	460 / 18.11

Dimensions of pressure and vacuum relief valves with heating jacket upon request.

**Table 2: Material selection for housing**

Desing	A	B	C	
Housing	Aluminum	Steel	Stainless Steel	The housings are also available with an ECTFE-coating.
Heating jacket (VD/SV-PA(L)-H-...)	-	Steel	Stainless Steel	
Valve seat	Stainless Steel	Stainless Steel	Stainless Steel	Special materials upon request.
Sealing	PTFE	PTFE	PTFE	

**Table 3: Material selection for pressure valve pallet**

Design	A	B	C	D	E	F
Pressure range (mbar)	+2.0 up to +3.5	>+3.5 up to +14	>+14 up to +35	>+35 up to +60	>+14 up to +35	>+35 up to +60
(inch W.C.)	+0.8 up to +1.4	>+1.4 up to +5.6	>+5.6 up to +14	>+14 up to +24	>+5.6 up to +14	>+14 up to +24
Valve pallet	Aluminum	Stainless Steel	Stainless Steel	Stainless Steel	Stainless Steel	Stainless Steel
Sealing	FEP	FEP	Metal to Metal	Metal to Metal	PTFE	PTFE

Special material (Alu coated, Titan, Hastelloy) and higher set pressure upon request.

**Table 4: Material selection for vacuum valve pallet**

Design	A	B	C	D	E	F
Vacuum range (mbar)	-2.0 up to -3.5	<-3.5 up to -14	<-14 up to -35	<-35 up to -60	<-14 up to +35	<-35 up to -60
(inch W.C.)	-0.8 up to -1.4	<-1.4 up to -5.6	<-5.6 up to -14	<-14 up to -24	<-5.6 up to +14	<-14 up to -24
Valve pallet	Aluminum	Stainless Steel	Stainless Steel	Stainless Steel	Stainless Steel	Stainless Steel
Sealing	FEP	FEP	Metal to Metal	Metal to Metal	PTFE	PTFE

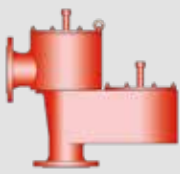
Special material (Alu coated, Titan, Hastelloy) and higher set vacuum upon request.

**Table 5: Flange connection type**

EN 1092-1; Form B1	Other types upon request.
ASME B16.5 CL 150 R.F.	



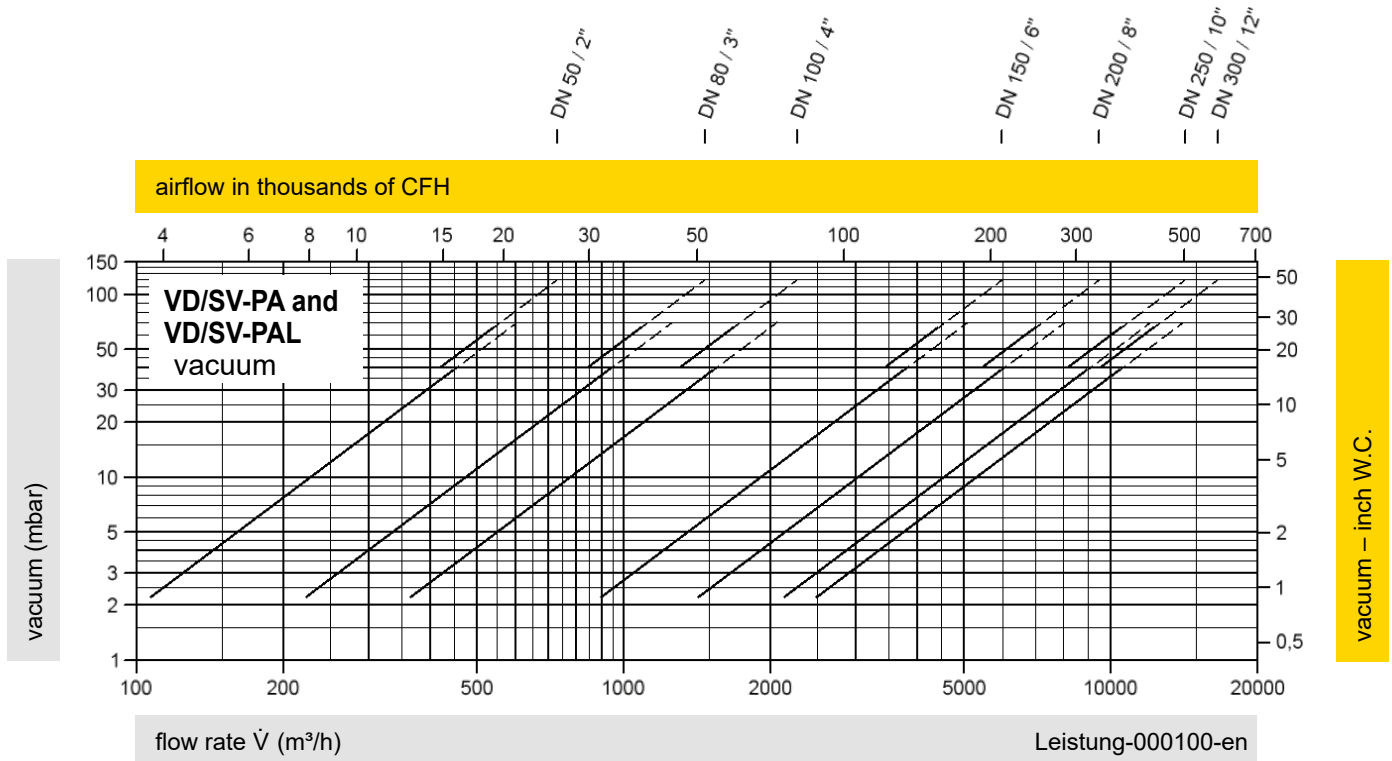
for safety and environment



# Pressure and Vacuum Relief Valve

## Flow Capacity Charts

### PROTEGO® VD/SV-PA(L)



The flow capacity charts have been determined with a calibrated and TÜV certified flow capacity test rig. Volume flow  $\dot{V}$  in (m³/h) and CFH refer to the standard reference conditions of air in ISO 6358 (20°C, 1bar). For conversion to other densities and temperatures, refer to Sec. 1: "Technical Fundamentals."

PROTEGO® VD/SV-PA(L)

